DEPARTMENT No. 54 FEBRUARY 2, 1921

# LIST OF PARTS COMPLETE

106-5-105



### FOR

## MACHINES Nos. 106-5 and 106-105

THE SINGER MANUFACTURING COMPANY

DEPARTMENT No. 54 February 2, 1921

## LIST OF PARTS COMPLETE

#### FOR

MACHINE No. 106-5

SINGLE THREAD CHAIN STITCH. BED, 17 IN. LONG, 8½ IN. FROM THE CENTRE OF THE NEEDLE BAR TO THE BASE OF THE ARM. FIVE NEEDLES, FIVE HOOKS. FOOT OR KNEE LIFTER. TENSION RELEASE.

			Sec. 1.				
*57201	Arm						)2
57202	"						
18130	"	"					458
29599	"	"	" Pa	eking	(felt) fe	or 18130.	
57204	"						
12147	"	"	" ]	Back 1	Bearing	; Oil Pad	(felt)
57205	"	"	" (	Collar	with t	wo 889c.	
889c	"	"	"	"	Set Set	rew	
57439	"	"	" (	Crank	(back)	with fou	ır 168c
168c	"	"	"	"	"	Set Scre	w
38412	"	"	"	"	(front)	with 44:	3c
23724	"	"	"	"	"	Pin	
443c	"	"	"	"	"		w
18154	"	"	" 1	Front	Bearing	g Oil Pad	(felt)
57207	"	Rotar	y Shaft				
61004	"	"	"				te)
832c	"	"	"			"	Set Screw
61005	"	"	"	Colla	ar with	two 4540	
454c	"	"	"	"			
57208	"	"	"	Flan	ged Bu	shing (ba	uck)
159F	"	"	"	"		"	" Screw
46200	"	"	"	Inte	rmediat	te Bearin	g Oil Pad (felt)
57209	"	"	"	Lubi	icating	Ring	
144p	"	"	"	Scret	v		
23933	"	Side C	over				
286D	"	"					
61006	Bala	nce W	heel (d	ouble	belt g	roove) 2	in. diam., with
430c	Bala						
57211							
57212	"	"	"	a montos			
57404	"	"	"				
691F	"	"	"				
57213	"	"	"				
57214	Cloth	n Plate	(small				ete, Nos. 57213,
			5 and t				,

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	C1 .11	DL (
57215		Plate (small) Slide (large) Spring
725н		DUICW
57216		(Sinan)
57217	Cloth	Plate (small) Slide (small) complete, Nos. 57216,
		57218, 57219 and four 665J
57218		Plate (small) Slide (small) Spring (left)
665J	"	" " " Screw
57219	"	" " " " (right)
665J	"	" " " " Serew
57435	Cloth	Plate (small) complete for 57296, 57501 and 57507,
		Nos. 57211, 57214 and 57217
57220	Cloth	Plate (small) 57435 with four 57212
57343	"	" (large)
1011F	"	" " Screw (left)
898F	"	" " " (right)
57344	"	""Slide
57345	Cloth	Plate (large) Slide complete, Nos. 57344, two
01010	Cloth	52683 and four 725H
52683	Cloth	Plate (large) Slide Spring.
57334	"	" " " Bracket
193D	"	" " " Serew
195D 725n	"	
57346	"	" " " Screw " " Support Bracket with 29627 and
97940		two each 430c and 1520E
100	0.0	
		Plate (large) Support Bracket Adjusting Screw
1520E		INUL
29627		Dowel Pin
134p		Screw
57347	Cloth	Plate (large) complete for 57535 and 57542, Nos.
	~	57343, 57345, two 57334 and four 1930
57363	Cloth	Plate (large) with two 57404
57404		" " Oil Tube
57364	"	onde
57365	Cloth	
		52683 and four 725H
57366	Cloth	Plate (large) complete for 57730, Nos. 57363,
		57365, two 57334 and four 193p
64267	Crank	Connecting Rod with 46223, 57222 and two each
		896E and 1057E
50069c	Crank	Connecting Rod Ball Screw Stud (upper)
1619E		" " " " " " Nut
*57222	"	" " Cap (lower)
896e	"	" " " Screw
*46223	"	" " " (upper)
1057E	"	" " " Screw
57288	"	" " Oil Case with 57290, 57291 and
		four each 197p and 448c

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57290	Crank Connecting Rod Oil Case Cap	
57291	" " " " " " Packing (felt)	
197 р		
448c	" " " " Set Serew	•
57223	Face Plate	
57367	" " for 57380	
46111	" " Pin	
286d	" " Thumb Screw	
57224	Feed Bar with two 457c	
57225	" " Hinge Pin	
457c	" " " " Set Screw	
57295	" Dog	
57500	" " for gathering	
57506	""	
57541	и и	
57729	" "	
57293	" " Packing .005 in. thick .	
57294	" " " .012 in. thick	
57321	" " " .021 in. thick	
1255F	" " Screw	
*57227	" Eccentric	
*23729	" " Body	
443c		
61171	Det Detew	
21332	" " " " " " " " " " " " " " " " " " "	
	Cap	
934D	Screw	
196F	Set Screw	
57228	Feed Eccentric (adjustable) complete, Nos. 196F, 934D,	h
	1103c, 21332, 23729, 57227, 61171 and two 443c	ľ.
57229	Feed Eccentric Connection	
57230	Lifting Eccentric with two 024C	
57231	" " " Connection	
624c	" " " Set Screw	
1103c	" Regulating Screw	
57232	" Rocking Frame with four 624c	
57233	" " " Bar	
624c	" " " Set Screw	
57234	" " " Hinge Pin	
57235	" " " " Bushing	
449c	" " " " " Set Screw	
624c	" " " " Set Screw	
57441	Looper (large shank) for heavy work	
57339	" (small shank) for two or more consecutive	
	gauges of 1/8 in.	
57299	Looper Carrier with five 50370F, for 57441	
57340	"""""57339	
57557	" " " " " 57441	
1570	" " Screw	

		T
57238	Looper	r Eccentric with two 889c
57239		Connection
57240		On 1 ad (1616)
924e		btop berew
889c	"	" Set Screw
57241	"	Rock Shaft with two 624c
57242	"	" " Bar
624c	"	" " " Set Screw
57243	"	" " Hinge Pin with 860E
860e	• • • • • • • • • • • • • • • • • • • •	" " " Plug Screw
446c	"	" " " Set Screw
50370f	"	Set Screw
57244	Needle	e Bar (hollow)
57436	"	" 57244 with 57305
57370	"	" with 57372
57567	"	" 57370 with 57566
38456		" Bushing (lower)
1133E	"	" " Set Screw
57245	"	" " (upper)
61042	"	" " " for 57578
1133E	"	" " Set Screw
57372	"	" Collar with 735F
735F	"	" " Set Screw
38458	"	" Connecting Link
57246	"	" " " Hinge Stud
1520E	"	" " " " Nut
1520E	"	" " Stud with 219r and two 391p.
	"	
57373	"	two 5910, 101 57560
391D		Clamping berew
57305		Clamp with five $50014F$
57565		904r
57375		1101del
1190d		OCTEW
57566	Needle	e Clamp complete, Nos. 57375, 57565 and three
		1190p
57449		e Clamp Guide for 57566
57450	"	" " Bracket (left)
158d	"	Screw
57450	"	" " " (right)
158d	"	" " " Screw
57379	"	" " " Holder
1193d	"	" " " Screw,
914d	"	" " Screw
57380	"	" Support for 57566
50365D	"	" " Screw (lower)
220d	"	" " " (upper)
57315	Needle	e Guard with two 50239c, for $\frac{7}{32}$ in. gauge and
		below

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57423	Needle Guard with two 50239c, for 1/4 in. gauge and
	above
57251	Needle Guard Bar
57252	" " Bracket (left) with 440F
177c	" " " " Serew
57253	" " " (right) with 440F
177c	" " " " Serew
57254	""""Holder for 57211.
57354	" " " " 57343
57382	
50154p	" " " " Serew
440F	" " Set Screw.
50239c	" " Set Screw
50014F	" Set Screw for 57305
904F	" " " " 57565
57255	
	Presser Bar with 25303
57669	for Universal Compensating
	Presser Feet.
25303	Presser Bar Ball, size 1/4 in.
61046	Busning (lower)
$1133_{\rm E}$	" " " Set Serew
38456	" " " (upper)
$1133_{\rm E}$	" " " Set Screw
57257	" " Lifter
57258	" " " Hinge Pin
447c	" " " " Set Serew
194 <sub>D</sub>	" " " Stop Screw
57259	" " Lifting Bracket with 453c and 1819
57260	" " " " Guide
1819	" " " Roller and Stud
453c	" " " Set Screw
38467	" " Spring (flat)
38468	" " " Stud
57513	" Foot
57338	" (side hinged, adjustable) for gathering
57518	" " (compensating)
57576	" " (universal compensating):
190p	" " Screw
574p	Pressure Regulating Thumb Screw
1539p	" " " Lock Nut
57262	Slack Thread Controller.
46035	" " " Clamp (inside)
40055 57263	" " " (outside)
50004F	" " " Screw
2102	Tension Disc.
57316	" Plate with 439p.
439p	" " Position Stud
439D 57265	
37203	" " Spring

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665b Tension Plate Spring Screw.         1560c       Regulating Thumb Nut.         32572       Releasing Disc.         57266       "Lever.         57267       "Connection.         460c       ""Yest Serew.         788b       ""Yest Serew.         788b       ""Yest Serew.         7874       "Pin (large).         54734       ""Yest Serew.         57317       "Plate.         691b       "Yest Serew.         50133c       Screw Stud.         54883       Spring.         17547       Thread Guide.         57301       Thread Controller.         206b       "Screw.         57628       Lubricating Oil Cup with Bracket.         57629       """ "Plate.         57630       """ Plate.         57631       Thread Guide.
32572       "Releasing Disc
57266       "       "       Lever         57267       "       "       Connection.         460c       "       "       Set Screw.         788b       "       "       Hinge Screw.         32574       "       "       Itinge Screw.         54734       "       "       (small)         57317       "       "       Plate.         691b       "       "       Screw.         50133c       Screw Stud.
57267       "       "       " Connection.         460c       "       "       Set Screw.         788b       "       " Hinge Screw.       "         32574       "       " Pin (large).       "         54734       "       " (small).       "         57317       "       " Plate.       "         691b       "       " Screw.       "         50133c       Screw Stud.       "       "         57301       Thread Guide.       "       "         57324       Eyelet (side of arm).       "       "         175b       "       " Screw.       "         57628       Lubricating Oil Cup with Bracket.       "       "         57630       "       "       " Pad (felt).       "         57631       Thread Lubricating Oil Cup with Bracket complete,       "       "
460c       "       "       "       Set Screw.         788b       "       "       Hinge Screw.       32574       "       Pin (large).         32574       "       "       "       Screw.       54734.       "       "       "         54734       "       "       "       Small)       .       .       .       .         57317       "       "       Plate.       .
788b       "       "       "       Hinge Screw.         32574       "       "       Pin (large).
32574       ""Pin (large)
54734       " " " (small)         57317       " Plate.         6910       " " Screw.         50133c       Screw Stud.         54883       Spring.         17547       Thread Guide.         57301       Thread Controller.         206b       " Screw.         57324       Eyelet (side of arm).         175b       " Screw.         57628       Lubricating Oil Cup with Bracket.         57630       " " Plate.         57631       Thread Lubricating Oil Cup with Bracket complete,
57317       " " Plate
691p       "       "       Screw Stud.         50133c       Screw Stud.
50133c       "Screw Stud
54883       "Spring
17547       "Thread Guide
57301       Thread Controller.         206p       "       " Screw.         57324       " Eyelet (side of arm).         175p       " " Screw.         57628       " Lubricating Oil Cup with Bracket.         57629       " " " Pad (felt).         57630       " " " " Pin.         57631       Thread Lubricating Oil Cup with Bracket complete,
206b       "       "Screw.         57324       "Eyelet (side of arm).         175b       "Screw.         57628       "Lubricating Oil Cup with Bracket.         57629       """"Pad (felt).         57630       """""Pin.         57631       Thread Lubricating Oil Cup with Bracket complete,
57324       "Eyelet (side of arm)
175b""Screw.57628"Lubricating Oil Cup with Bracket.57629""57630""57631Thread Lubricating Oil Cup with Bracket complete,
57628"Lubricating Oil Cup with Bracket.57629""57630""57631Thread Lubricating Oil Cup with Bracket complete,
57629         """ Pad (felt)           57630         """ " Pin           57631         Thread Lubricating Oil Cup with Bracket complete,
57630"""Pin57631Thread Lubricating Oil Cup with Bracket complete,
57631 Thread Lubricating Oil Cup with Bracket complete,
Nos. 57628 to 57630
57302 Thread Take-up
665b " " Adjusting Screw
57272 " " Arm for 57247
57577 " " " 57578
57578 " " Holder with 228p and 465c, for
57373
465c Thread Take-up Arm Holder Set Screw
219F " " Set Screw for 57247
228b " " " " " " 57578
57296 Throat Plate for 57295
57501 " " for 57500
57507 " " (large needle hole) for 57506
57542 " " for 57541
57730 " " 57729
691F " " Screw

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## MACHINE No. 106-105

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### This Machine is the same as 106-5 with the Tuck Folding Attachment and the following exceptions:

57331	Cloth Plate (large) with two 57404
1178E	" " " Adjusting Screw
1662c	" " " " Lock Nut
57404	" " " Oil Tube
57731	" " " Slide
57732	Cloth Plate (large) Slide complete, Nos. 57215, 57731
	and two 725H
57215	Cloth Plate (large) Slide Spring
725н	" " " " Screw
57733	Cloth Plate (large) complete for 57330 and 57342, Nos.
	1178E, 1662c, 57331 and 57732, in place of 57435
57329	Feed Dog.
57341	" "
57534	"
57300	Presser Foot (side hinged)
57330	Throat Plate for 57329
57342	" " 57341
57535	" " 57534

## **IRON BASE**

57515	Machine													
	60	55, 5	0298e	and 57	285									
57284	Machine	Base	Cove	er									*	
100d	"	. "	"	Hing	e Screw									
36006		"	"	""	"	F	ricti	ion	W	as	he	r.		
50298 E		Bolt	with	1524e.										
1524 E	"													
6055	"	"	"	Washer		. 19			1.				-	
57285	"			felt)										

### ACCESSORIES

36563	Oiler (copper plated) with 36564
36564	" Spout, 5 in. long, with 120117
120117	" " Washer (leather)
26026	Screw Driver (large)
26485	" " (small)
35143	Tweezers
8908	Wrench for 1520
19221	" " 1619

## FOOT LIFTER PARTS

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6439	Chain, length 36 in. to 45 in
No	TE: When ordering No. 6439 give length required.
4879	Chain Connecting Link
57275	Lifting Lever with two 460c
57278	" " Connecting Stud
57279	Lifting Lever Connecting Stud complete, Nos. 453c,
	1423D, 1904 and 57278
1904	Lifting Lever Connecting Stud Roller (roller only)
1423D	" " " " Cap Screw
453c	" " " Set Screw
57280	" " Hook
460c	" " Set Screw
802p	" " Hinge Screw
57286	Treadle
4882	" Shaft
4883	" Spring
4884	" Stand
423c	" Stop Screw
1650c	" " " Nut
57287	Treadle complete, Nos. 4879, 4882 to 4884, 57286 and
	two each 423c, 1650c and wood screws 1 in.
	No. 16
57282	Foot Lifter complete, Nos. 802b, 6439, 57275, 57279,
	57280 and 57287

## KNEE LIFTER PARTS

37563	Chain,	length	15 in				
57275	Lifting	Lever	with two 4	60c			
57276	"	"	Connecting	; Rod			
57277	"	"	"			with two 465c.	
465c	"	"	"	"	" S	et Screw	
24122	"		"	"	Spring.		
45057	"	"	"	"		Stop Washer.	
*57278	"	"	"	Stud			
57279	Lifting	Lever	Connectin			lete, Nos. 45	
		1423D,	1904 and 5	7278.			
1904						(roller only)	
1423D	"	"				Cap Screw	
453c	"		"	"		ew	
57280	"	"	Hook				
460c	"	"					
802p	"	"					
2763	Rock S	haft.					
12242	"					ews 1 in. No.	
6335	"		0				

### KNEE LIFTER PARTS

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6336	Rock	Shaft	Knee	e Arı	n com	plete,	Nos.	2766,	2767	and
		6335								
2766	Rock	Shaft	Knee	Arn	n Hub	with :	356c.			
356c	**	"	"	"	"	Set Se	erew.			
2767	"	**	"	Plat	te with	1 356c				
356c	"	"	"	"						
6337	"	"	Liftin	ng Bi	racket	with t	wo 38	56c		
7125	"	"	"		"					
356c	"	"	"		"	"				
356c	"		"		"	Set Se				
2770	"	"	Stop	Dog	with 3	356c				
356c	"	"	"	"	Set S	crew				
23767	Rock	Shaft	comp						6337, 7	
		and t	two 12	2242						
57281	Knee								2D, 237	
									57279	

THREAD UNWINDER

57280.....

### FOR FIVE LARGE SPOOLS OR FIVE LARGE CONES OF THREAD

27623	Spool	Pin												
155c	"	"	Set	Screv	N									
41534	"													
41535	"	"	41	534 1	with	114	9c a	and :	four	eac	h	1550	and	
		276												
60444	Spool	Res	t											
60844	"	"	604	144 w	rith	1550								
60445	"	"	608	844 w	rith	2762	3							
1149c	"	"												
27940	"	Star												
41514	"													
41515	"	"												
27739	Threa	d Co	one (											
41633	"													
41569	"		"	Eyel	let.									
41637	"		"	Rod	(lo	wer).								
41638	"		"	"	(up	oper)								
41639	**		"	"	Co	uplin	g wi	ith t	wo 4	156c				
456c	"		"	"		"								
41640	Threa	d G	uard	Rod	l co	mple	te, :	30 iı	n. lo	ng,	No	os. 4	1637	
		to 4	1639	9										
453c	Threa	d Gi	lard	Rod	Set	Scre	ew							
208e	"		"	Scre	w									
41635	"		"	Tens	sion	Brad	cket	with	n 17	5D				
41636	Threa													
		156	2ј, 4	1635	, 43	808 8	and t	two	2455	5				
60446	Threa													

### THREAD UNWINDER

60447	Thread	Guard	Tensior	Bracket complete, Nos. 418E,				
	1	562J, 4	3808, 60	446 and two 2455				
175d	Thread	Guard	Tension	Bracket Set Screw				
2455	"	"	"	Disc				
1562 J	"	"	"	Regulating Thumb Nut				
418e	"	"	"	Screw Stud				
43808	"	""	"	Spring				
60685	Thread	Unwin	der, No	s. 27940, 41535, 41633, 41640,				
	t	hree we	ood scre	ws 1 in. No. 12 and four 27739				
41537	Thread Unwinder complete for four large spools or four							
	large cones of thread, Nos. 60685 and four 41514							
60711	Thread Unwinder complete, Nos. 41514, 41537, 60445,							
	60447 and four 41636							

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